

2022 CHEVROLET CORVETTE SERVICE MANUAL

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Rear Window Replacement

Special Tools

- BO-24402 Glass Sealant Remover
- Use a urethane adhesive systems which meet GM Specification GMW 15672

For equivalent regional tools, refer to Special Tools.

Removal Procedure

1. **Warning:**

When working with any type of glass or sheet metal with exposed or rough edges, wear approved safety glasses and gloves in order to reduce the chance of personal injury.

2. **Warning:**

If a window is cracked but still intact, crisscross the window with masking tape in order to reduce the risk of damage or personal injury.

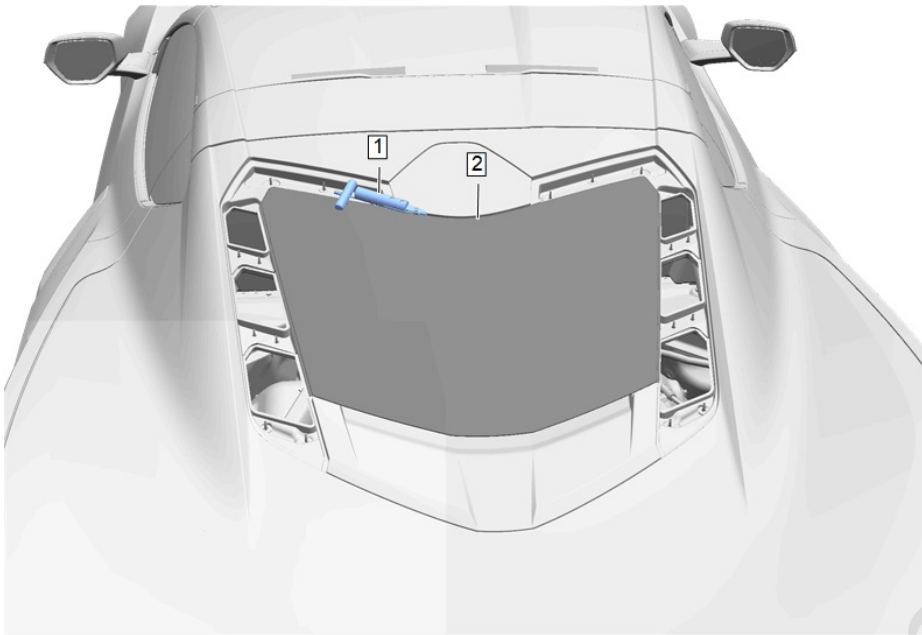
3. **Caution:**

DO NOT close the lift window panel with the struts attached unless the window is installed and the window adhesive fully cured. The window adds strength and rigidity to the lift window panel. Attempting to close the lift window panel, with the struts installed, without a window or with the window adhesive not fully cured, could cause the panel to crack.

4. Apply a double layer of masking tape around the perimeter of the painted surfaces.
5. Remove the liftgate panel ventilating molding. Liftgate Panel Ventilating Molding Replacement
6. Remove the rear closure center applique. Rear Closure Center Applique Replacement
7. Disconnect the defrost tab electrical connectors.
8. **Note:**

If reusing the rear window, use care when disconnecting the defrost tabs to not twist or pull excessively which may cause the defrost tab to separate from the rear window.

9. Cover the engine compartment to protect from broken glass.



10. [Click here for full size](#)

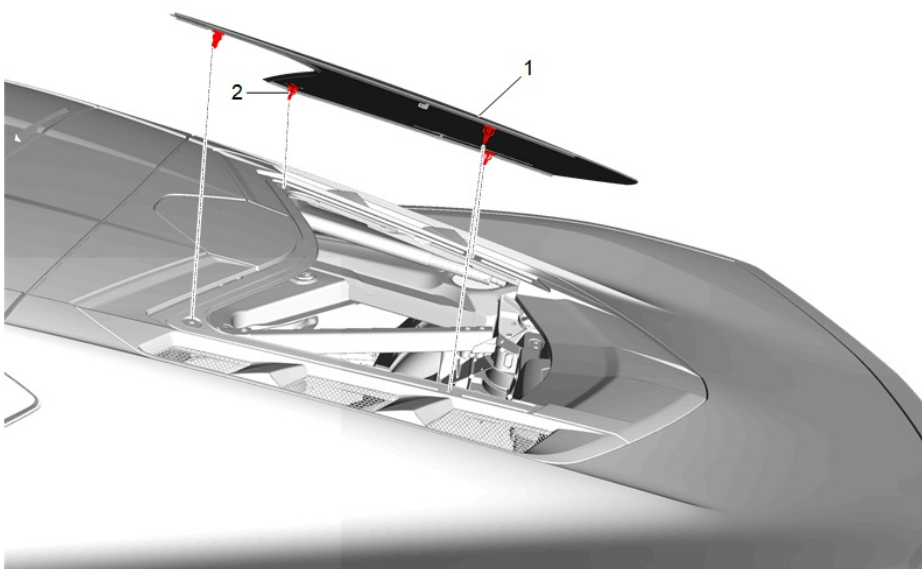
11. Note:

Keep the cutting edge of the tool against the rear window. This will allow the urethane adhesive to be separated from the window.

12. Use *BO-24402* Glass Sealant Remover (1) or equivalent in order to remove the window (2).

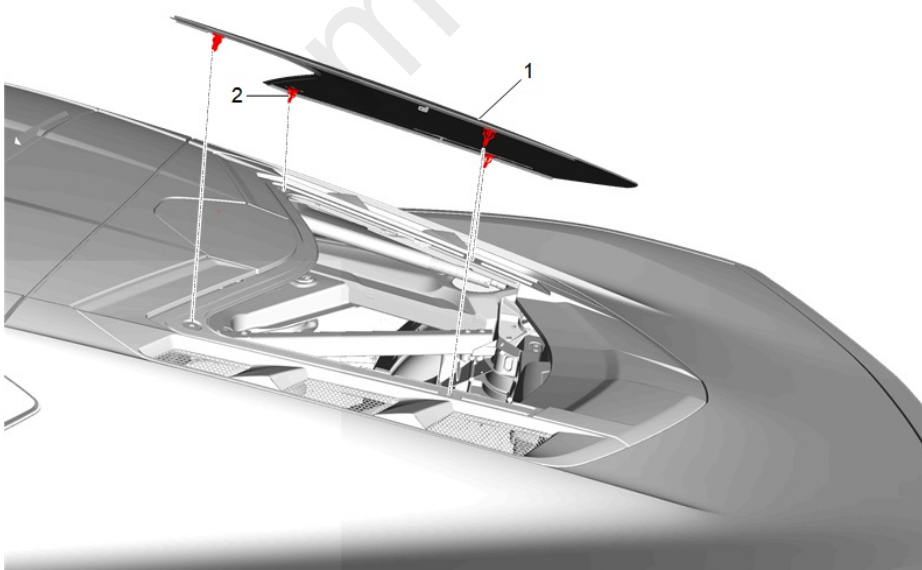
13.

- Leave a base of urethane on the pinchweld flange.
- The only suitable lubrication is clear water.



14. [Click here for full size](#)
15. Remove the rear window (1) with the locator pins (2) from the vehicle.
16. Transfer components as necessary.

Installation Procedure



1. [Click here for full size](#)
2. Rear Window (1) >> Install - Adhesive Installation of Rear Windows

3. Connect the defrost tab electrical connectors.
4. Install the rear closure center applique. Rear Closure Center Applique Replacement
5. Install the liftgate panel ventilating molding. Liftgate Panel Ventilating Molding Replacement
6. Remove the tape.
7. Remove any remaining adhesive residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe the surface dry with a clean lint-free towel.

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